



Characteristics of AlGa_N/Ga_N HEMT with P-Type Ga_N Gate and AlGa_N Buffer

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ABSTRACT: Here we present a 1.5 ampere normally-off Ga_N transistor for power applications in p-type Ga_N gate technology with a modified structure. A higher threshold voltage is achieved while keeping the on-state resistance low by using an AlGa_N buffer instead of a Ga_N buffer. P-Ga_N gate Ga_N transistors with AlGa_N buffer therefore yields higher breakdown voltages as compared to standard Ga_N buffer. The impact of gate metal work function on the gate current of P-Ga_N gate HEMT is studied with TCAD device simulation.

KEYWORDS: AlGa_N/Ga_N, P-Ga_N, Breakdown Voltage, Threshold Voltage, Confinement.

I. INTRODUCTION

GaN Based High electron mobility transistors are used in the field of high power electronics because of their superior properties, such as high switching frequency, high break down voltage, high mobility and good thermal stability [1-3]. For conventional AlGa_N/Ga_N HEMT structure, Two Dimensional Electron Gas (2-DEG) exists in interface of Ga_N due to strong built in polarization electric field in the AlGa_N/Ga_N heterostructure [1]. The 2-DEG cannot easily be depleted by the Schottky gate contact at zero bias. Such a depletion mode behavior excludes Ga_N based transistor from most power electronics applications. In order to achieve enhanced mode HEMT [2], several technologies have been developed to raise the conduction band energy level underneath the gate contact to obtain a positive threshold voltage. For instance P-Ga_N [3,4] cap layer on the top of AlGa_N barrier depletes the 2DEG carrier in the channel. In this paper, AlGa_N/Ga_N Double Heterojunction High Electron Mobility Transistors (DH-HEMTs) with an AlGa_N buffer layer [5] is presented, which leads to a higher potential barrier at the backside of the 2-DEG channel and better carrier confinement. This remarkably reduces the drain leakage current and improves the device breakdown voltage [5-7]. The breakdown voltage of AlGa_N/Ga_N DH-HEMTs is significantly improved compared to conventional AlGa_N/Ga_N HEMT. In the conventional AlGa_N/Ga_N HEMT structure, the 2-DEG induced by spontaneous and piezoelectric polarization is confined in an approximately triangular potential well formed at the interface between the AlGa_N barrier and Ga_N buffer. However, due to the lower potential barrier height of the Ga_N buffer layer, also known as the insufficient confinement of the 2-DEG in the channel, it is easy for the 2DEG to overflow from the potential well into the Ga_N buffer layer, thus causing a buffer layer punch through effect and deterioration of the characteristics [7].

II. STRUCTURE

The device is an AlGa_N/Ga_N/AlGa_N heterostructure which is made on a Silicon Carbide (SiC) substrate. SiC is preferred over Si and Sapphire as substrate for Ga_N based structure [8,9]. The layers are composed on the SiC substrate. The first layer is a 1 μm thick AlGa_N buffer formed with a carrier concentration of $1 \times 10^{13} \text{ cm}^{-3}$ and the mole fraction of Al is 5%. The AlGa_N buffer layer acts as a back-barrier and suppresses source-drain punch-through currents in the off-state [10]. The next layer is a 10 nm Ga_N channel which is formed with doping concentration as small as $1 \times 10^9 \text{ cm}^{-3}$. Above the channel, we form a spacer layer of AlGa_N, with a thickness of 2 nm. This spacer layer is undoped and the mole fraction of Al is 20%. On the top of this spacer layer, we form a 13 nm AlGa_N barrier layer with high doping of $5 \times 10^{16} \text{ cm}^{-3}$ and mole fraction of Al is 20%. To keep the device off in the normal condition, we form a 100 nm P-Ga_N cap layer with very high doping of $1 \times 10^{17} \text{ cm}^{-3}$. The spacing between gate to drain is 10 μm, source to gate is 2 μm and gate length is 3 μm.

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III. SIMULATION AND RESULTS

This proposed device is simulated with TCAD Silvaco and results are presented below[11].

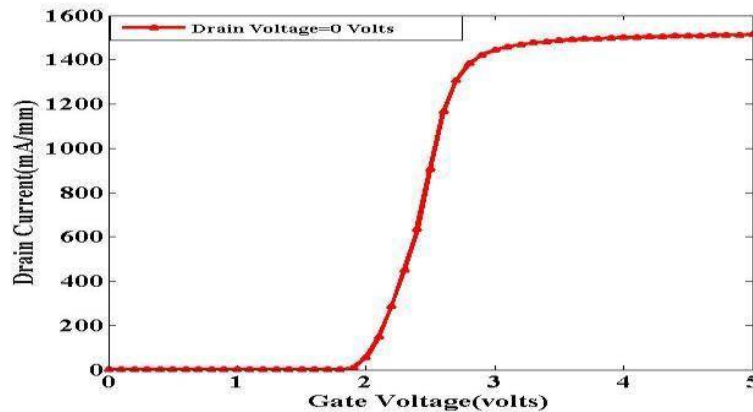


Fig 2: Drain Current vs Gate Voltage characteristics

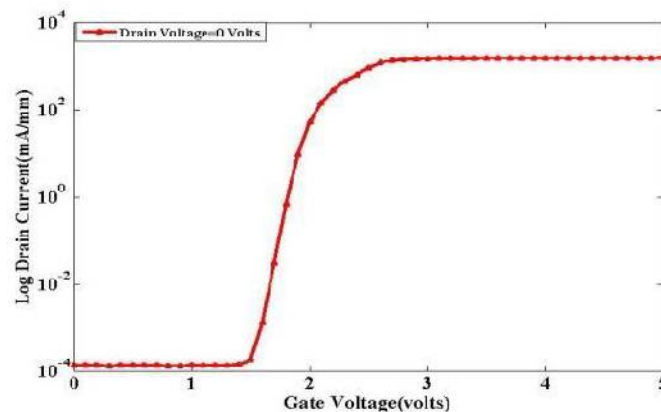


Fig 3: Logarithmic Drain Current vs Gate Voltage

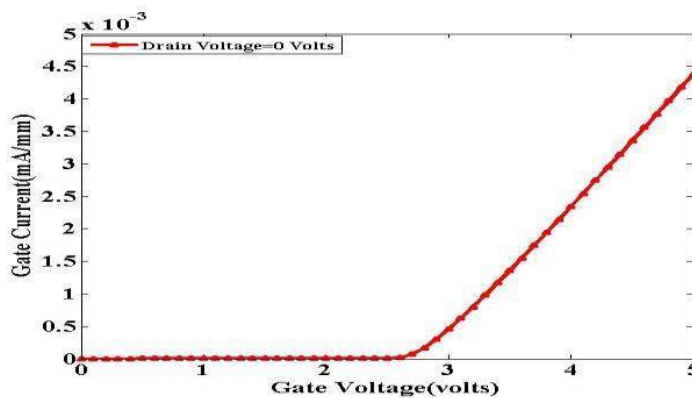


Fig 4: Gate Current vs Gate Voltage characteristics

Fig 2 above shows the variation of drain current with respect to gate voltage, when drain voltage is 0 volts. The device exhibited normally off operation with a threshold voltage of ~2 volt and maximum drain current 1500 (mA/mm). We have used P-GaN to make our device normally-off. In Fig 3, we observe I_{on}/I_{off} ratio is about 107 for the device. Fig

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4 shows the variation of gate leakage current with respect to Gate voltage and it comes out to be 0.0045 mA/mm which is fairly low. In this measurement, the positive gate bias corresponds to a reverse-bias condition at the junction between the Schottky gate metal and the P-GaN layer. In Fig 5 drain current is plotted against gate voltage for different P-GaN Cap layer thickness. When thickness of P-GaN cap layer increases, the threshold voltage increases accordingly but the maximum drain current is always constant

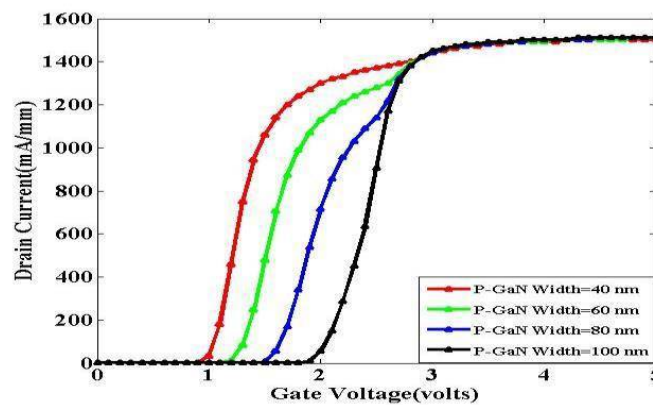


Fig 5: Variation of Drain Current with variation in P-GaN width

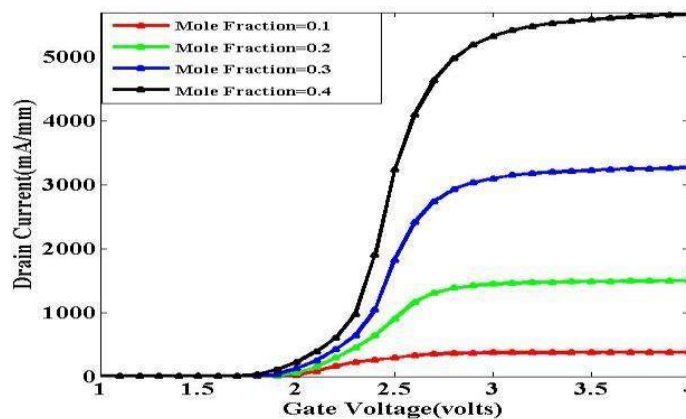


Fig 6: variation of Drain Current with variation in MoleFraction of Al in AlGaN barrier layer

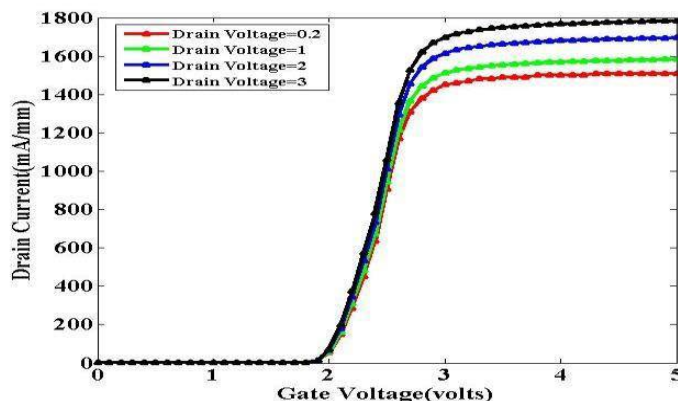


Fig 7: variation of Drain Current with variation in Drain voltage

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Fig.6. shows the variation of V_{th} and drain current with different mole fractions of AlGa_N barrier layer. High Al content in AlGa_N barrier layer results in Poor transport properties. However, it increases 2-DEG density as well as breakdown field. We observe that as the mole fraction increases, V_{th} will decrease and drain current increases. The effect of different applied drain voltage on drain current is shown in Fig 7. When drain voltage increases, the maximum drain current also increases with respect to gate voltage but V_{th} is constant. Fig 9 shows the effect of Polarization in the AlGa_N-Ga_N interface. When the polarization increases, then V_{th} decreases and current increases.

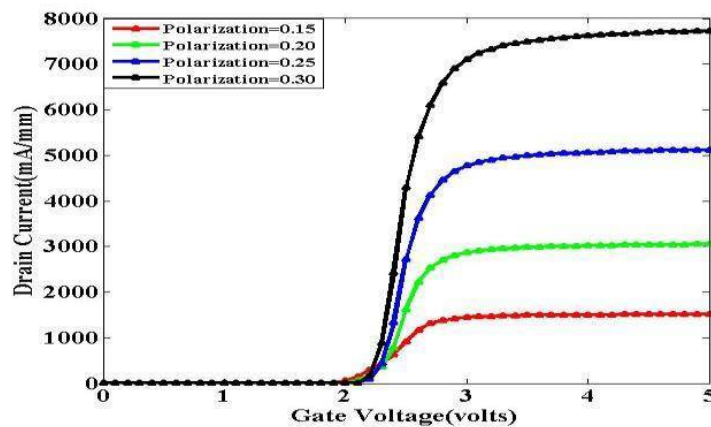


Fig 9: Variation of Drain Current with variation in polarization

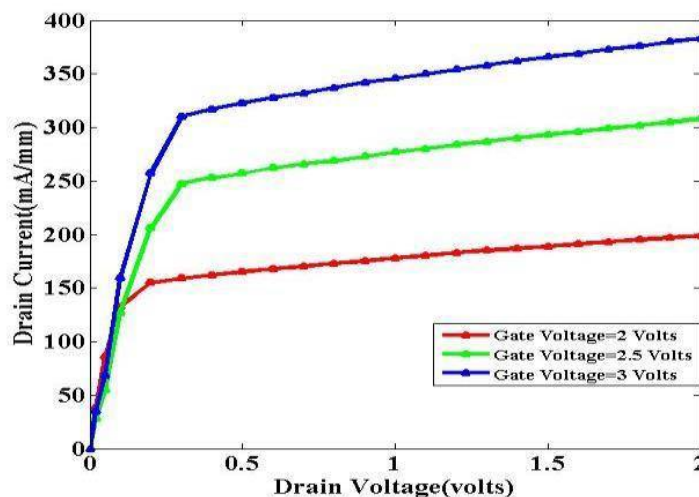


Fig 10: Variation of Drain Current with variation in gate voltage

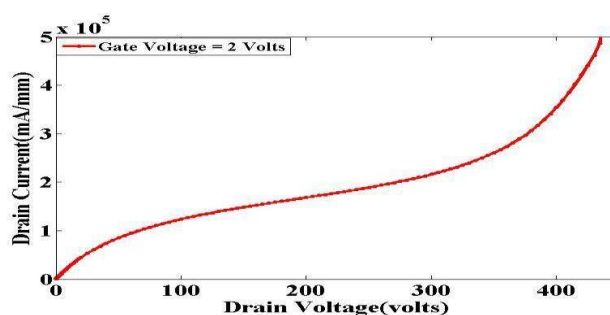


Fig 11: Conventional AlGa_N/Ga_N HEMT breakdown curve

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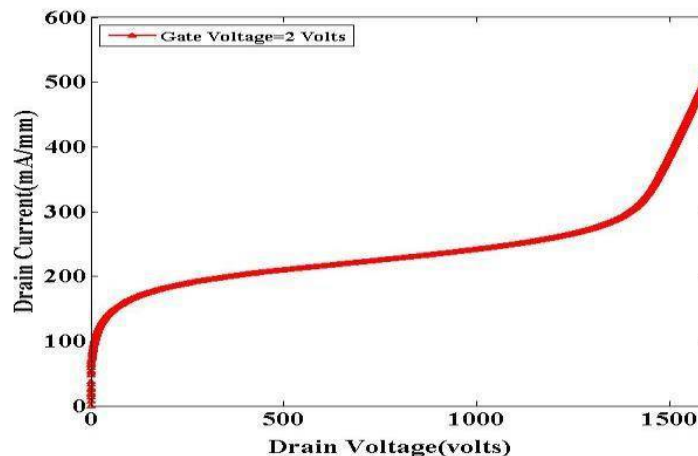


Fig 12: off state AlGaIn/GaN/AlGaIn HEMT breakdown curve

Fig10 shows the effect in drain current with different gate voltage applied. When gate voltage increases, the maximum drain current also increases with respect to gate voltage. Punch through voltage is very less because of buffer layer. Fig 12 shows the breakdown voltage of AlGaIn/GaN double heterojunction HEMTs which is significantly improved as compared to conventional AlGaIn/GaN HEMTs [12] it shows in the Fig 11

IV. CONCLUSION

We have presented the impact of gate metal work function on gate current of p-GaN gate HEMT with TCAD device simulation. A normally-off GaN transistor with high breakdown strength is suitable for power applications. The combination of a p-type GaN gate with an AlGaIn back-barrier yield in a sufficiently high threshold voltage for power electronic applications by maintaining the low on-state resistances known from AlGaIn/GaN HEMT devices. A breakdown voltage of 1400 V for 10 μm gate-drain spacing has been achieved.

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